

Mounting instruction

ECOFLEX® 10 / AIRCOM PREMIUM® N-Connector / Art. Nr.: 7405



Required tools :

- 1 x wrench 17 mm
- 1 x wrench 18 mm
- 1 x Cutter knife
- 1 x scissors
- 1 x Cable shears (recommended Article 7778)

1



Cut off cable tail right-angled.

2



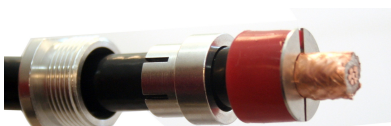
Move the nut, clamping ring and rubber washer over the cable tail.

3



Remove 6 mm of the outer sheath with a knife.

4



Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.

5



Remove the copper foil and the dielectric with a knife.

6



Stick inner pin onto the inner conductor and solder carefully. Put on the Teflon-Isolator. Hint:
Pin 1: 2,8mm Ø AIRCOM
2: 3,0mm Ø ECOFLEX 10..

Pin

7



The prepared cable tail has to be inserted into the housing until stop. Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A small split should remain visible between clamping nut and connector housing.